

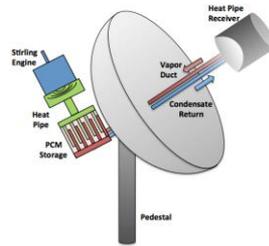
## PROJECT OBJECTIVES

### Goal:

- Demonstrate the feasibility of significant thermal storage for dish Stirling systems to leverage their existing high performance to greater capacity
- Demonstrate key components of a latent storage and transport system enabling on-dish storage with low exergy losses
- Provide a technology path to a 25kW<sub>e</sub> system with 6 hours of storage

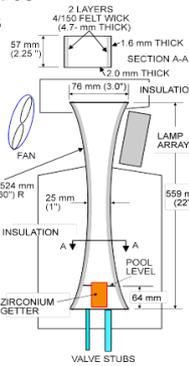
### Innovation:

- Leverage high performance heat pipes to support feasible system layout
- Develop and test high temperature, high performance PCM storage
- Optimize storage configuration for cost and exergy performance
- Latent storage *and* transport matches Stirling cycle isothermal input<sup>1</sup>



## APPROACH

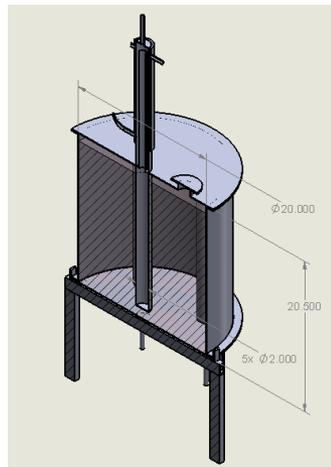
- PCM development and selection
  - Literature searches and modeling to develop candidate eutectics
  - Sample fabrication and characterization to develop properties
  - Modeling of compatibility with potential containment
  - Long-term testing of compatibility
- PCM Compatibility enhancement
  - Identify and develop or optimize coating chemistries to protect containment materials
  - Short-term and long-term compatibility exposure testing
  - Compatibility coating development and testing
- Heat Pipe
  - Felt wick enhancements for robust high performance<sup>2</sup>
  - Long-term performance and durability testing
- Proof-of-concept hardware subscale demonstration



<sup>2</sup>Baturkin, V., Vladilen Zaripov, Charles E. Andraka "Development of Advanced Capillary Porous Structures of High Temperature Heat Pipes for Solar Receivers for Dish/Stirling Systems," Proc. 14th international heat Pipe Conference (14th IHPC).

## Q4 KEY RESULTS AND OUTCOMES

- Heat pipe advanced wick
  - Over 3500hours of operation on a robust high performance wick
  - X-ray analysis at 2500 hours indicates no loss of wick thickness
- Compatibility studies
  - Final 500-hour compatibility tests underway
    - Downselection of coatings for long-term testing
  - 20k-hour test designed and fab
- Integrated storage module
  - Module design complete
  - Major elements ordered and in fabrication



Integrated Storage Module design

## NEXT QUARTER

- Heat pipe advanced wick development
  - Complete 5000 hours of wick operation at representative operating conditions
  - Confirm lack of wick compression with x-ray analysis at 5000 hours
- Coating development and PCM compatibility
  - Downselect 1-3 coatings for long-term testing
  - Downselect 1 coating for integrated storage test unit
  - Begin long term (20k hour) PCM exposure testing with selected coatings and methods
  - Initial assembly and coating of integrated thermal storage test unit